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OCT 30 2007

CLAIMS

1. **(Previously Presented)** A flame resistant fabric, comprising:
a plurality of flame resistant body yarns that form a body of the fabric; and
a plurality of relatively tough yarns provided in discrete positions within the fabric body, wherein at least some relatively tough yarns each comprises a filament yarn that comprises a filament comprising at least one of a polyolefin, flame resistant polyester, polytetrafluoroethylene, polyetheretherketone, polyetherimide, polysulfar, polyimide, polyamide, polyimideamide, polybenzoxazole, polybenzimidazole, carbon, or glass;
wherein the relatively tough yarns do not protrude beyond an outer surface of the fabric body.
2. **(Previously Presented)** The fabric of claim 1, wherein at least some body yarns comprise spun yarns, wherein at least some of the spun yarns comprise at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.
3. **(Original)** The fabric of claim 1, wherein the relatively tough yarns are arranged in a grid pattern within the fabric body.
4. **(Original)** The fabric of claim 3, wherein the grid pattern is formed by single relatively tough yarns.
5. **(Original)** The fabric of claim 3, wherein the grid pattern is formed by groups of two or more relatively tough yarns that are woven along with each other in the fabric body.
6. **(Previously Presented)** The fabric of claim 1, wherein at least some the filament yarns comprise a filament comprising at least one of polybenzoxazole, carbon, or high density polyethylene.
7. **(Previously Presented)** The fabric of claim 1, wherein at least some of the filament yarns comprise at least one polybenzoxazole filaments.
8. **(Previously Presented)** The fabric of claim 1, wherein at least some of the filament yarns have a weight between approximately 50 and 600 denier, inclusive.

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9. **(Previously Presented)** The fabric of claim 1, wherein the at least some relatively tough yarns each further comprises a spun yarn comprising at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

10. **(Previously Presented)** The fabric of claim 9, wherein at least some of the spun yarns have yarn counts between 8 and 55, inclusive.

11. **(Previously Presented)** The fabric of claim 1, wherein the at least some relatively tough yarns further comprise a plurality of flame resistant fibers.

12. **(Previously Presented)** The fabric of claim 11, wherein at least some of the flame resistant fibers comprise at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

13. **(Previously Presented)** A protective garment comprising the fabric of claim 1.

14. **(Previously Presented)** The garment of claim 13, wherein at least some of the body yarns comprise spun yarns comprising at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

15. **(Original)** The fabric of claim 13, wherein the relatively tough yarns are arranged in a grid pattern within the fabric body.

16. **(Original)** The garment of claim 15, wherein the grid pattern is formed by single relatively tough yarns.

17. **(Previously Presented)** The garment of claim 15, wherein the grid pattern is formed by groups of two or more relatively tough yarns that are woven together in the fabric body.

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18. **(Previously Presented)** The garment of claim 13, wherein at least some of the filament yarns comprise a filament comprising at least one of polybenzoxazole, carbon, or high density polyethylene.

19. **(Previously Presented)** The garment of claim 13, wherein at least some of the filament yarns comprise at least one polybenzoxazole filaments.

20. **(Previously Presented)** The garment of claim 13, wherein at least some of the filament yarns have a weight between approximately 50 and 600 denier, inclusive.

21. **(Previously Presented)** The fabric of claim 13, wherein the at least some the relatively tough yarns further comprise a spun yarn comprising at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

22. **(Previously Presented)** The fabric of claim 21, wherein at least some of the spun yarns have yarn counts between approximately 8 and 55, inclusive.

23. **(Previously Presented)** The fabric of claim 13, wherein the at least some relatively tough yarns further comprise a plurality of flame resistant fibers.

24. **(Previously Presented)** The fabric of claim 23, wherein at least some of the flame resistant fibers comprise at least one of a meta-aramid, para-aramid, flame resistant cellulosic material, flame resistant wool, flame resistant polyester, polyvinyl alcohol, polytetrafluoroethylene, polyvinyl chloride, polyetheretherketone, polyetherimide, polysulfar, polychlal, polyimide, polyamide, polyimideamide, polyolefin, polybenzoxazole, polybenzimidazole, carbon, modacrylic, or melamine.

25. **(Cancelled)**

26. **(Cancelled)**

27. **(Previously Presented)** A flame resistant fabric, comprising:
a plurality of flame resistant body yarns that form a body of the fabric; and
a plurality of relatively tough yarns provided in discrete positions within the fabric body, the relatively tough yarns comprising a filament yarn;

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wherein the relatively tough yarns do not protrude beyond an outer surface of the fabric body.

28. **(Previously Presented)** The fabric of claim 27, wherein the relatively tough yarns have a diameter that is the same or smaller than a diameter of the body yarns.

29. **(Previously Presented)** A flame resistant fabric, comprising:
a plurality of flame resistant body yarns that form a body of the fabric; and
a plurality of relatively tough yarns provided in discrete positions within the fabric body, the relatively tough yarns comprising a filament yarn and a spun yarn that are plied together;

wherein the relatively tough yarns do not protrude beyond an outer surface of the fabric body.

30. **(Previously Presented)** The fabric of claim 30, wherein the relatively tough yarns have a diameter that is the same or smaller than a diameter of the body yarns.